

## ONE PIECE TANKS

Brimar tank products are manufactured from non-corrosive materials and as a consequence require little or no specific maintenance other than good housekeeping.

As the name suggests, GRP One Piece Tanks are constructed in a single moulding operation and are produced with a high gloss, smooth inner surface finish which does not readily attract or retain dirt.

Any internal ties are in high grade to A4 316 Grade stainless steel.

External reinforcement, if incorporated, is of mild steel construction totally encapsulated and protected within the laminate. On large tanks some supports may be M.S. hot dip galvanised to BS EN ISO 1461.

All Brimar tanks are water tested in the factory, prior to despatch, under a fully documented procedure. A copy of the test certificate is available on request. Ensure that after testing by the customer and prior to its first use that the tank is sterilised to current regulations.

### ANNUAL INSPECTION

Where water tanks are fitted in commercial, industrial buildings and institutions for potable or wholesome water provision, the owner of the building has a duty of care to ensure that the tanks are regularly inspected, cleaned and sterilised to ensure that the water stored is of wholesome quality. Brimar would recommend as a minimum that inspection and sterilisation take place once every 12 months.

The tank should be inspected for:

- I. Damp or wet patches around the connections and the base of the tank. Check for condensation.

- II. Inspect all tank connections for leaks.
- III. Inspect and ascertain the effectiveness and operation of the float valve.
- IV. Inspect the condition of the inner and outer surfaces of the tank.
- V. Check if the inside of the tank is clean and free from debris and/or silt.
- VI. Has the tank a close-fitting fixed lid and hatch.
- VII. Inspect the division if one is fitted.
- VIII. Are the air vent, screened warning pipe overflow (and screened spill weirs, where fitted) to the appropriate size and located appropriately to provide the required protection and are clean and unobstructed.
- IX. Check that the warning pipe and overflow are connected to an adequate drainage point and that the plantroom has adequate drainage to cope with any potential overflow from the overflow units or the spill weirs.
- X. Check all access ladders are securely fixed.
- XI. Ensure that after inspection the tank is sterilised to current regulations.