

AS 25LT 950g

■ DESCRIPTION

This high density polyethylene (HDPE) drum is suitable for storage, handling and transportation of chemical products or foodstuffs. Standard colour is natural.

■ PRODUCT

Nominal/Brimful Capacity (litres):	25,0 / 26,8	±2.0%
Nominal Tare Weight (g):	950g	±5.0%
Minimum Internal Test Pressure (kpa):	200	
Body Material:	High Molecular Weight HD Polyethylene	
PCR Content:	0%	
Fabrication:	Extrusion blow moulded	
Embossings:	UN approval, Date, Recycling symbol, Manufacturers sign.	
Ink-jet marking bottom right centre panel:	"AST UK - Date/Month/Year Hour:Minute:Second"	

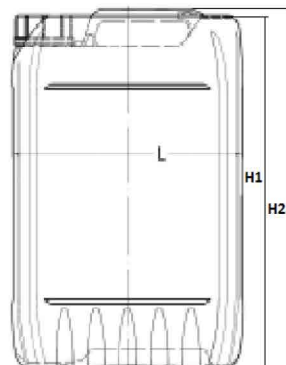
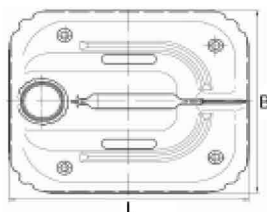


■ APPROVALS

UN marking:	3H1/Y1.9/200/**B/AST-130047
-------------	-----------------------------

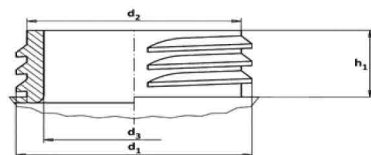
■ BODY DIMENSIONS

Height:	449 mm	±6.0 mm
H Stacking Height:	442 mm	±6.0 mm
Label Panel L x H	190 x 175 mm	±6.0 mm
B x L Cross Section:	250 x 290 mm	±6.0 mm



■ NECK TYPE

Neck Thread Formation:	External, with tamper evident ratchet	
Position:	Centre of cap 40mm from edge of drum on mould part line	
Height (h1)	22,4 mm	±1.0 mm
External diameter (d1)	59,0 mm	±1,5 mm
Internal diameter (d2)	54,0 mm	±1,5 mm
Internal neck diameter (d3)	48,5 mm	±1,5 mm
Pitch of Thread	6	



■ CLOSURE SYSTEM

Type:	Screw cap DIN 61 (Vent and Non Vent), made from HDPE
Closing Torque:	23-25 Nm at ambient temperature
Closure sealing type:	EPE foam gasket

■ SHIPPING

	Packaging
Bale/Pallet dimensions:	1200 x 1000
Drums quantity on one layer	12
Layers of drums on one pallet/bale	3/3
Drums quantity on one pallet/bale:	48/48
Pallets quantity in one full truck:	26
Palletisation height:	2.79m
Polymer Weight Per Pallet:	91.2kg
Packaging tape UN colour:	Black
Quantity in one full truck load:	2,496



DECLARATION OF COMPLIANCE

1.) Generally	■ EU-Framework Regulation on material and articles intended for food contact: (EC) No 1935/2004
2.) Raw Materials / Composition	
EU-regulations:	■ Regulation (EU) No 10/2011 and amendments
Non-EU-regulations	■ FDA 21 CFR 177.1520

ADDITIONAL DETAILS

It is the fillers responsibility to check chemical and physical compatibility between the container and product filled.

Quality Assurance Department

Q0950 Issue: A Revision: 4

Date: 01/12/2021

Approved by: D S Cunningham

