

EST 25LT 950g

25 Litre Stackable Plastic Jerry Can

DESCRIPTION

This high density polyethylene (HDPE) drum is suitable for storage, handling and transportation of chemical products or foodstuffs. Standard colour is natural.

PRODUCT

Nominal/Brimful Capacity (litres):	25,0 / 28,2	±2.0%
Nominal Tare Weight (g):	950g	±4.0%
Minimum Internal Test Pressure (kpa):	200	
Body Material:	High Molecular Weight HD Polyethylene	
PCR Content:	0%	
Fabrication:	Extrusion blow moulded	
Embossings:	UN approval, Date, Recycling symbol, Manufacturers sign.	
Ink-jet marking bottom right centre panel:	"AST UK - Date/Month/Year Hour:Minute:Second"	

APPROVALS

UN marking:	3H1/Y1.9/200/**B/AST-040068
	* Year of manufacture

BODY DIMENSIONS

Height:	468 mm	±5.0 mm
H Stacking Height:	458 mm	±5.0 mm
Recessed Centre Flat Panel:	291 mm	±5.0 mm
B x L Cross Section:	260 x 296 mm	±5.0 mm

NECK TYPE

Neck Thread Formation:	External, with tamper evident ratchet	
Position:	Centre of cap 40mm from edge of drum on mould part line	
Height:	22,4 mm	±1.5 mm
External diameter:	59,0 mm	±1.5 mm
Internal diameter:	48,5 mm	±1.5 mm
Pitch of Thread:	6	
No. of Starts:	1	

CLOSURE SYSTEM

Type:	Screw cap DIN 61 (Vent and Non Vent), made from HDPE
Closing Torque:	23-25 Nm at ambient temperature
Closure sealing type:	EPE foam gasket

SHIPPING

	Packaging
Bale/Pallet dimensions:	1200 x 1000
Drums quantity on one layer	16
Layers of drums on one pallet/bale	3/3
Drums quantity on one pallet/bale:	48/48
Pallets quantity in one full truck:	26
Palletisation height:	2.82m
Polymer Weight Per Pallet:	91.2kg
Packaging tape UN colour:	Black
Quantity in one full truck load:	2,496

DECLARATION OF COMPLIANCE

1.) Generally	■ EU-Framework Regulation on material and articles intended for food contact: (EC) No 1935/2004
2.) Raw Materials / Composition	
EU-regulations:	■ Regulation (EU) No 10/2011 and amendments
Non-EU-regulations	■ FDA 21 CFR 177.1520

ADDITIONAL DETAILS

It is the fillers responsibility to check chemical and physical compatibility between the container and product filled.

Quality Assurance Department

